

HOT METAL

SPRING 2025

NEXT GEN SPARK

NEW MODELS OF PULSE MIG
PG 2-3

CLEAR THE FLOOR

MASSIVE **CLEARANCE** DEALS
PG 7

CUTTING CREW

FAST. CLEAN. POWERFUL. PLASMA
PG 12



eseti
New Zealand Limited

Esseti New Zealand Ltd
PO Box 4189
Palmerston North

711 Tremaine Avenue
Palmerston North
New Zealand

XA
XCEL-ARC

RAZORWELD**ARC630****ARC630****630AMP DC MMA/CAG/TIG**

- New MCU control system
- MMA (stick electrode)
 - Selectable On/Off VRD
 - Hot start
 - Arc Force
 - Excellent arc stability
- DC-TIG
 - Lift Arc Ignition
 - Ultra smooth DC-TIG current
- Arc Air Gouging Mode with High OCV
- Generator Compatible
- Thermal overload protection
- Tolerant to variable power supply
- Compliant to AS/NZ 60974-1



Power Supply	415V - 3Ph
I _{eff}	MMA 31.0 Amps
	TIG 31.6 Amps
I _{Max}	MMA 62.0 Amps
	TIG 50.0 Amps
Duty Cycle @ 40°C	25% @ 630A MMA
	100% @ 315A MMA
	40% @ 630A TIG
	100% @ 400A TIG
OCV (VRD Off)	90V
Power Factor	0.7
Efficiency	≥80
Weight	33.5kg
Certification Approval	AS/NZ60974-1

**MCU CONTROL SYSTEM****THERMAL OVERLOAD PROTECTION****SWITCHABLE VRD****PHASE LOSS PROTECTION**

C/w Machine and Manual

Earth Lead & Arc Lead are optional and Extra

\$4,232.50**Including GST**

\$3,680.43 excluding GST

XA-ARC630RZ-K

XCEL-ARC**EVOLVE200PULSE****200AMP PULSE MIG/TIG/MMA**

- 5" LCD Touch Screen
- Single Pulse & Double Pulse MIG
- Synergic MIG with over 100 programs
- MIG Gas/Gasless, 5kg Spool Capacity
- Spoolgun & Push-Pull Ready
- DC-TIG with HF Start & Gas Solenoid
- TIG Pulse, Slope & Gas Timer Controls
- MMA with Anti-Stick, Arc Force & Power Limit
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	15% @ 200A
@ 25°C	40% @ 200A
Current Range MIG	40 - 200A
Current Range TIG	5 - 200A
Current Range MMA	20 - 180A
Rated Power	11 KVA
Dimensions	605x230x400mm
Weight	17kg

**SINGLE & DOUBLE PULSE MIG****SYNERGIC PROGRAMS****WIRELESS APP CONTROL****4 GEARED WIRE DRIVE****TOUCH LCD SCREEN****\$4,217.00****Including GST**

\$3,666.96 excluding GST

XA-MIG200EP-K

C/w 3m DM26 Suregrip™ Mig Torch with Remote Controls, Arc Set x 4m, Twin Gauge Argon Regulator.

Tig Torch is Optional and Extra

**XCEL-ARC****EVOLVE300PULSE****300AMP PULSE MIG/TIG/MMA**

Upgrade your workshop with the cutting-edge EVOLVE 300 PULSE, packed with innovative technologies designed to futureproof your setup. Featuring both single and double pulse MIG programs, this versatile machine offers a full range of optional modular accessories is available for purchase as add-ons with options like the AC/DC TIG module. It also comes complete with a water cooler and a sturdy trolley for easy mobility

- 5" LCD Touch Screen
- Single Pulse & Double Pulse MIG
- Synergic MIG with over 100 programs
- MIG Gas/Gasless
- 5kg and 15kg Spool Capacity
- Spoolgun & Push-Pull Ready
- MMA with Anti-Stick
- Arc Force & Power Limit
- Compliant to AS/NZ 60974-1

Power Supply	240V 1Ph/ 415V 3Ph
Duty Cycle @ 40°C	240V Single-Phase 15% @ 250A, 60% @ 125A, 100% @ 97A
	415V Three-Phase 60% @ 300A, 100% @ 232A 20A-250A (240V Single-Phase) 20A-300A (415V Three-Phase)
Current Range MIG	20A-300A (415V Three-Phase)
Current Range MMA	20A-200A (240V Single-Phase) 20A-300A (415V Three-Phase)
Dimensions	810x332x975mm

**\$7,993.65****Including GST**

\$6,951.00 excluding GST

XA-MIG300EVP-K

XCEL-ARC**EVOLVE400PULSE****400AMP PULSE MIG/TIG/MMA**

Packed full of revolutionary technologies, futureproof your workshop with our all-new EVOLVE 400 PULSE.

- Complete with single and double pulse MIG programs
- Comes packaged with a water cooler and trolley
- A full range of optional modular accessories is available for purchase as add-ons with options like the AC/DC TIG module.
- 5" LCD Touch Screen
- Single Pulse & Double Pulse MIG
- Synergic MIG with over 100 programs
- MIG Gas/Gasless
- 5kg and 15kg Spool Capacity
- Spoolgun & Push-Pull Ready
- MMA with Anti-Stick
- Arc Force & Power Limit
- Compliant to AS/NZ 60974-1

Power Supply	240V 1Ph/ 415V 3Ph
Duty Cycle @ 40°C	240V Single-Phase 20% @ 250A, 60% @ 144A, 100% @ 112A
	415V Three-Phase 60% @ 400A, 100% @ 310A 20A-250A (240V Single-Phase) 20A-400A (415V Three-Phase)
Current Range MIG	20A-400A (415V Three-Phase)
Current Range MMA	20A-225A (240V Single-Phase) 20A-400A (415V Three-Phase)
Dimensions	830x332x975mm

**\$10,839.00****Including GST**

\$9,425.22 excluding GST

XA-MIG400EVP-K

C/w 3m M55W Suregrip™ Mig Torch with Remote Controls, Arc Set x 4m, Twin Gauge Argon Regulator.

EVOLVE PULSE MIG

NEXT GENERATION PULSE MIG

MIG • TIG • MMA

THE FUTURE IS HERE

The EVOLVE is an ultra-powerful, full-digital welding machine, designed for heavy industrial applications. Equipped with advanced ARM Cortex microprocessors, Silicon Carbide IGBTs, and cloud connectivity, it delivers unmatched control, efficiency, and welding performance.

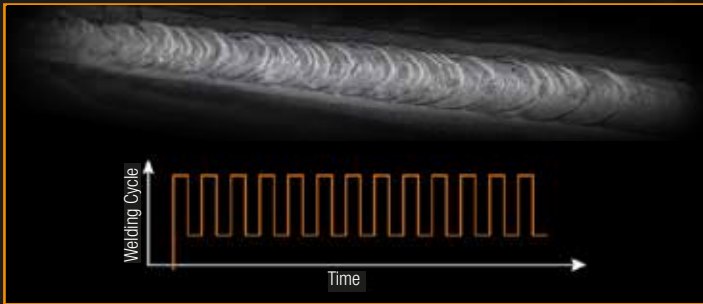
MODULAR ADD ONS

Futureproof your purchase with the EVOLVE PULSE MIG, with the option to add additional modules as you need them. These optional modules include an AC/DC TIG module and a Plasma Cutting module for all your future needs.



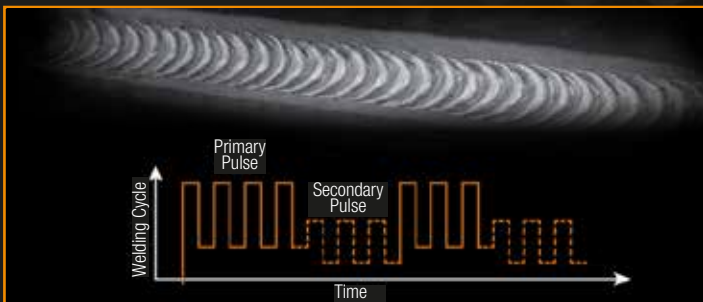
SINGLE PULSE MIG

A single pulse weld alternates between a peak and base current, which works to minimise the amount of heat input without compromising on any of the penetration. It's perfect for softer materials like aluminium. Pulse welding is also done by spray transfer, eliminating spatter and cutting your post-weld clean-up time.



DOUBLE PULSE MIG

A double pulse weld alternates between a peak current and two base currents, reducing the heat input of the weld even further than single pulse, while still maintaining all of the benefits. Because of the faster freezing puddle, your double pulse welds come out looking just like a stack of dimes.



XA XCEL-ARC

EVOLVE500PULSE 500AMP PULSE MIG/TIG/MMA

**EVOLVE
500 PULSE**

BRAND NEW MODEL

Packed full of revolutionary technologies, futureproof your workshop with our all-new EVOLVE 500 PULSE.

- Complete with single and double pulse MIG programs.
- Comes packaged with a Separate Wire Feeder unit, 10m Umbilical, Water Cooler and Trolley.
- A full range of optional modular accessories is available for purchase as add-ons with options like the AC/DC TIG module.
- 5" LCD Touch Screen
- Single Pulse & Double Pulse MIG
- Synergic MIG with over 100 programs
- MIG Gas/Gasless
- 5kg and 15kg Spool Capacity
- Spoolgun & Push-Pull Ready
- MMA with Anti-Stick
- Arc Force & Power Limit
- Compliant to AS/NZ 60974-1



Power Supply	415V - 3Ph
Duty Cycle @ 40°C	60% @ 500A, 100% @ 400A
Current Range MIG	40 - 500A
Current Range MMA	20 - 500A
Dimensions	1250x332x975mm



**ADVANCED
ARM CORTEX
MICROPROCESSORS**



**SILICONE
CARBIDE
IGBT**



**AC MIG-MORE CONTROL
OVER ALUMINIUM
MIG WELDS**



**INVERTER
FREQUENCY
MODULATION**



**FULLY
SYNERGIC**



**FULL DIGITAL
PFC**



**GLICK
FUNCTION**



**100 JOB
MEMORY SLOTS**



**DIGITAL
CONTROL 4 ROLL
WIRE FEEDER**



**OTA
FIRMWARE
UPDATES**



**EVOLVE DIGITAL
SMART TORCHES**



C/w 3m M55W Suregrip™ Mig Torch
with Remote Controls, Arc Set x 4m,
Twin Gauge Argon Regulator.

\$14,266.00

Including GST

\$12,405.22 excluding GST
XA-MIG500EVP-K

TIG220DCPFC

220AMP DC TIG/MMA

CLEAR VISION TECHNOLOGY

- Complete Pulse Function
- 2T/4T Trigger, Spot Time
- Start & Final Current Control
- Pre & Post Gas Flow Control
- Up & Down Slope Control
- Arc Force Control
- Generator Compatible
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	20% @ 220A
@ 25°C	40% @ 220A
Current Range MMA	20 - 160A
Current Range TIG	5 - 220A
OCV (VRD Off)	68V
Rated Output	5A/10.2V - 220A/18.8V
Weight	8.9kg

C/w ARC T2FX x 8m Flexi TIG Torch,
Arc Set x 4m, Argon Flowtube Regulator



\$2,124.50

Including GST
\$1,847.39 excluding GST
XA-RZTIG220PFC-T2

TIG200AC/DCPFC

200AMP AC/DC TIG/MMA

CLEAR VISION TECHNOLOGY

- AC Square Wave
- AC Balance & HZ Control
- User Friendly Digital Interface
- Full Digital Pulse Functionality
- Full Weld Control Functionality
- Remote Amperage Capable
- Automatic Arc Ignition Control
- Arc Force Current Control
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	20% @ 200A
@ 25°C	60% @ 115A
Current Range MMA	20 - 160A
Current Range TIG	5 - 200A
No Load Voltage	65V
Rated Output	5A/20.8V - 200A/18V
Weight	11.7kg

C/w ARC T3FX x 4m Flexi TIG Torch,
Arc Set x 4m, Argon Flowtube Regulator



\$3,210.00

Including GST
\$2,791.30 excluding GST
XA-RZTIG200ACDCPFC-T3

TIG200RZAC/DC

200AMP AC/DC TIG/MMA

- HF Arc Start
- 2/4T Trigger Function
- AC Balance Control
- AC Frequency Control
- Pulse Control Function
- Pre & Post Gas Control
- Down Slope Control
- Remote Amperage Capable
- Electrode Hot Start & Arc Force
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	25% @ 200A TIG
	30% @ 160A MMA
Current Range TIG	10 - 200A
Current Range MMA	10 - 160A
Rated Power	6.9 KVA
I _{eff}	15 Amps
Dimensions (mm)	566x224x405
Weight	15kg

C/w XA26FX x 4m Flexi TIG Torch & Spares,
Arc Set x 4m, Argon Flowtube Regulator



\$2,736.00

Including GST
\$2,379.13 excluding GST
XA-TIG200RZ ACDC-K

TIG230AC/DC

230AMP DC TIG/MMA

BRAND NEW MODEL

- Silicon Carbide Technology
- 5" Colour LCD Touchscreen
- Power Factor Correction (PFC)
- Foot Control Ready
- Speed Start and TackPlus
- Steady Arc
- TIG Smart-Set
- Mixed AC/DC
- Compliant to AS/NZ 60974-1



Power Supply	240V - 1Ph
Duty Cycle @ 40°C	15% @ 230A
	60% @ 115A
Current Range TIG	2 - 230A
Current Range MMA	10 - 200A
Weight	20.6Kg
Dimensions (mm)	680x210x395



EXTRA CONTROL WITH ADVANCED TIG PARAMETERS

C/w ARC T3FX x 4m Flexi TIG Torch,
Arc Set x 4m, Argon Flowtube Regulator

\$5,212.00

Including GST
\$4,532.17 excluding GST
XA-TIG230RZACDC-K



TIG 230 AC/DC TROLLEY

STREAMLINED MANEUVERABILITY

Maximise your flexibility, portability and manoeuvrability with the TIG 230 AC/DC Trolley.



- Transport your machine and gas gear wherever you need
- Easily secure the TIG 230 AC/DC to the trolley
- Holds up to a G size gas cylinder

\$552.00

Including GST
\$480.00 excluding GST
XA-TR230ACDC



TIG 230 AC/DC WATER COOLER

MAXIMIZE YOUR TIG WELDING PERFORMANCE

The perfect accessory, the TIG 230 AC/DC Water Cooler, helps you maximise your TIG welding performance.

- Weld at higher amperages and for longer periods of time without overheating
- Extend the life of the TIG consumables when combined with the T4W Water-Cooled TIG Torch
- Bi-Flow™ Technology – a series of high-capacity cooling chambers – removes excessive heat at the source for greater performance from the TIG Torch



\$902.75

Including GST
\$785.00 excluding GST
XA-WCMINI



T4W WATER-COOLED TIG TORCH

ADVANCED DESIGN FOR ENHANCED PERFORMANCE



\$806.73

Including GST
\$701.50 excluding GST
ARC-T4W-8M

ARC140

140AMP DC MMA/TIG

- MMA (stick electrode)
 - VRD
 - Hot Start
 - Arc Force
- DC-TIG - Lift Arc Ignition
- Generator Compatible
- Compliant to AS/NZ 60974-1



Power Supply	240V - 1Ph
Duty Cycle @ 40°C	20% @ 140A
@ 25°C	40% @ 140A
Current Range MMA	20 - 140A
Current Range TIG	10 - 140A
OCV (VRD Off)	78V
Weight	5.5kg



C/w 4m Arc Set
(incl. Twist Type Electrode Holder)

Tig Torch is Optional and Extra

\$719.00
Including GST

\$625.22 excluding GST
XA-RZARC140-K

RAZORWELD TIG320ACDC

TIG320AC/DC

TIG/MMA INVERTER WELDER

WATER COOLED PACKAGE

INDUSTRIAL 3-PHASE

- AC TIG
 - HF Arc Ignition
 - Lift Arc Ignition
 - Square Wave Form
 - Trapezoidal Wave Form
 - Sine Wave Form
 - AC Frequency Control
 - AC Balance Control
- DC TIG
 - HF Arc Ignition
 - Lift Arc Ignition
- MIX ARC TIG (AC-DC)
 - HF Arc Ignition
 - Lift Arc Ignition
 - AC Wave Hz Control
 - AC-DC Mix Cycle % Control
 - AC-DC Mix Pulse Hz Control
- Digital Weld Sequence Control
 - Pre & Post Gas Control
 - Start & Final Amp Control
 - Up & Down Slope Control
 - 2T,2S/4T,4S Trigger Select
 - Job Memory Storage
 - Store & Select 50 Programs
- Digital Pulse Control
 - Peak & Base Amp Select
 - Pulse Frequency Control
 - Pulse Width Control
- MMA (Stick Electrode)
 - AC & DC Output
 - Ignition Amp Control
 - Ignition Time Control
 - Arc Force Control



Power Supply	415V - 3 Phase
Duty Cycle @ 40°C	30% @ 320A TIG
	30% @ 270A MMA
Current Range TIG	10 - 320A
Current Range MMA	10 - 270A
Rated Input Power	10 kVA
Certification Approval	AS/NZS60974-1

\$9,191.50
Including GST

\$7,992.61 excluding GST
XA-TIG320RZ ACDC-K

COMPLETE PACKAGE DEAL

Comprises RAZORWELD TIG320ACDC Power Source, Water Cooler, Machine Trolley, ARC T4W Water Cooled Tig Torch x 8m with Starter Kit, Earth Lead x 4m, Arc Lead x 4m, Argon Flowtube Regulator

ARC160PFC

160AMP DC MMA/TIG



- Clear Vision Technology
- Intelligent Synergic Control
- Power Factor Correction (PFC)
- MMA (Stick) with Adjustable Anti-stick, Hot Start & Arc Force
- DC-TIG - Smart Lift TIG
- Wireless Remote Control Ready
- Generator Compatible
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	15% @ 160A
@ 25°C	35% @ 160A
Current Range MMA	20 - 160A
Current Range TIG	10 - 160A
OCV (VRD Off)	78V
Rated Power	5.0 KVA
Weight	7.2kg



C/w 4m Arc Set
(incl. Twist Type Electrode Holder)

Tig Torch is Optional and Extra

\$825.50
Including GST

\$717.82 excluding GST
XA-RZARC160PFC-K

RAZORWELD

ARC180

ARC180

180AMP DC MMA/TIG

- Clear Vision Technology
- MMA (stick electrode)
 - VRD
 - Hot Start, Arc Force
 - Anti Stick
- DC-TIG - Lift Arc Ignition
- Generator Compatible
- Compliant to AS/NZ 60974-1



Power Supply	240V - 1Ph
Duty Cycle @ 40°C	20% @ 180A
@ 25°C	40% @ 180A
Current Range MMA	20 - 180A
Current Range TIG	10 - 180A
OCV (VRD Off)	78V
Dimensions (mm)	370x125x255
Weight	5.8kg



\$785.00
Including GST

\$682.61 excluding GST
XA-RZARC180-K

RAZORWELD

ARC200

ARC200PFC

200AMP DC MMA/TIG

- Clear Vision Technology
- Intelligent Synergic Control
- Power Factor Correction (PFC)
- MMA (Stick) with Adjustable Anti-stick, Hot Start & Arc Force
- DC-TIG - Smart Lift TIG
- Wireless Remote Control Ready
- Generator Compatible
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	25% @ 200A
@ 25°C	40% @ 200A
Current Range MMA	20 - 200A
Current Range TIG	10 - 200A
OCV (VRD Off)	78V
Rated Power	6.8 KVA
Weight	7.6kg



C/w 4m Arc Set
(incl. Twist Type Electrode Holder)

Tig Torch is Optional and Extra

\$989.00
Including GST

\$860.00 excluding GST
XA-RZARC200PFC-K



ELIPSE® HALF-MASK P2 RESPIRATOR

The Elipse® Half-Mask P2 Respirator combines a particulate filter with an activated carbon cloth to provide a minimum 99.95% filtration against odours, dust, all types of fumes, oil and water mists and micro-organisms. It is designed to fit under most welding helmets and welding masks.

- Approved to AS/NZS 1716:2012 as a P2 Reusable Respirator, as the P3 filters are fitted on Half Mask.
- Latex and silicone-free, lightweight TPE face piece that is comfortable to wear for long periods of time.
- Low profile filters provide an unobstructed view.
- Compatible with other PPE safety products including visors and welding helmets.



XA-MASK-SM Elipse P2 Welding Mask - Small/Medium
XA-MASK-ML Elipse P2 Welding Mask - Medium/Large



\$78.95
Including GST
\$68.65 excluding GST

P3 REPLACEMENT FILTER SET

Replacement filters for the Elipse® Half-Mask P2 Respirator. P3 >99.95% for 0.3 µ particulate. Mechanical type multi-layer HESPA Synthetic media with TPE flexible overmolded / encapsulated. Glued additional carbon activated impregnated media



XA-FILTER-TP Replacement P3 Filter Pack

\$34.50
Including GST
\$30.00 excluding GST



WELDING FUME EXTRACTOR 230V SINGLE PHASE

Portable fume extraction system with moveable and flexible arm. Capable of filtering an area of up to 8 cubic metres. Provides easy & effective protection against harmful emissions of welding fumes and grinding dust. Internal collection tray for removal of particles and fitted with long-life filter element.

WARNING! WORKSAFE NEW ZEALAND

Prolonged exposure to welding fumes is a serious hazard to workers respiratory health.

Welding and hot cutting produce metal and fluxing fumes made up of toxic gases and very fine particles. Inhaling welding fumes can cause ill health.

- Acute bronchitis
- Airway irritation
- Occupational asthma
- Metal fume fever
- Pneumonitis
- COPD - Chronic obstructive pulmonary disease
- Cancers
- Pneumoconiosis

Download the WORKSAFE Fact Sheet



Technical Data

Air Volume	2000 ± 100m³/h
Air Suction Arm	1000m³/h
Motor Power	0.75kw
Working Voltage	240V/50Hz 1 Phase
Filtration Area	8.0m³
Maximum Pressure	1900Pa
Compressed Air	0.5-0.6MPa
Filtration Efficiency	>99.9%
Noise Level	<74 ± 5 dB(A)
Dimensions	510x610x999mm
Weight	98 ± 5Kg
Warranty	2 years



\$4,599.00
Including GST
\$3,999.13 excluding GST
KSJ-0.7S



WELDING RESPIRATOR AS/NZS P3 PROTECTION

- Positive pressure system
- Long lasting P3 filter
- Auto shutdown mode
- 3 airflow levels
- Low airflow / low battery alarm
- Side or rear mount of blower unit
- Digital 4 sensor auto darkening helmet
- AS/NZS 1716:2012 approved
- Warranty 1 year - Blower Unit
- Warranty 2 years - Welding Helmet



XA-5122(D)



NEW & IMPROVED



\$1,495.00
Including GST
\$1,300.00 excluding GST
XA-PAPR-P3

PAPR RE-CHARGABLE Li ION BATTERY

Li ION 12V 4400mAh

\$180.00
Including GST
\$156.52 excluding GST
XA-P0301



RAZOR SHIELD DIGITAL WELDING MASK



Auto-Darkening Goggles - Intergal LED Headlamp
MIG • MMA • TIG • Plasma • Gas

- External Digital Control Panel
- Low Profile Design

Technical Data

Reaction Time	0.08ms
Arc Sensors	2
Classification	1/1/1/2
Dark State Shades	5-9 / 9-13
Time from Dark to Light	0.01-0.9s
Sensitivity Setting	Adjustable
Delay Control	Adjustable
Power Supply	Battery, Solar Cells
Min TIG Amperage	5 Amps
Compliant Standard	AS/NZS 1338.1:2012

Kit Contents: RazorShield Goggles, Face Mask, Hood, LED Lamp, Head Band, Elastic Band, Spare Cover Lens



\$239.00
Including GST
\$207.83 excluding GST
XA-SHIELD



CHIPPING HAMMER - HEAVY DUTY ULTIMATE COMFORT AND DURABILITY

Experience ultimate comfort and durability with this heavy-duty tool. Perfect for demanding tasks, it combines innovative design with exceptional performance.

**ENHANCED
SHOCK
ABSORPTION**

**HEAVY
DUTY**

**BOOSTED
DURABILITY**

\$37.50
Including GST
\$32.61 excluding GST
CH-HD

NEW!



CLEARANCE

FINAL MARKDOWNS – EVERYTHING MUST GO!



ARC KNIGHT WELDING JACKET PREMIUM DUAL MATERIAL

Arc Knight® brings the best of two materials together in one product. For comfort a heavy duty 520 gr/m² flame retardant cotton is used, combined with a quality split cowhide on the critical spots of protection including interior spatter guards. Dielectric and insulated snaps front closure system with FR spatter guard layer. Inside pocket enhance safety and Adjustable snap cuffs. Sewn with 3 ply Dupont KEVLAR® thread.

• Kiwi Sizing: M, L, XL, XXL & XXXL



**LIMITED STOCK.
UNLIMITED SAVINGS!**

\$95.07
Including GST
\$82.67 excluding GST

XA-38-4350-L Large
XA-38-4350-XL X-Large

\$104.27
Including GST
\$90.67 excluding GST

XA-38-4350-XXL XX-Large

\$113.47
Including GST
\$98.67 excluding GST

XA-38-4350-XXXL XXX-Large



PROBAN BACK LEATHER JACKET STATE OF THE ART COMFORT

Engineered for comfort, mobility, and safety. Featuring a fire-resistant Proban-lined collar, raglan-style shoulders, and premium side split cowhide for durability. Easy to wear, remove, and built to withstand sparks, heat, and heavy use.

• Proban-lined collar + premium cowhide for rugged, fire-safe protection

\$128.80
Including GST
\$112.00 excluding GST

XA-44-8530-L Large
XA-44-8530-XL X-Large

\$141.83
Including GST
\$123.33 excluding GST

XA-44-8530-XXL XX-Large

\$145.67
Including GST
\$126.67 excluding GST

XA-38-4350-XXXL XXX-Large



**UNBEATABLE
DEALS...
ONLY IN
CLEARANCE!**

Note: Leather can be subject to variation in colour.



BLUE FR BODY, LEATHER SLEEVES WELDING JACKET

Xcel-Arc Blue PROBANO® treated body welding jacket with brown leather sleeves, which is cool, comfortable and ideal for medium duty welding applications. Dielectric and insulated snaps front closure system with FR spatter guard layer. Inside pocket enhance safety and Adjustable snap cuffs. Sewn with Dupont KEVLAR® thread.

\$66.24
Including GST
\$57.60 excluding GST

AP-2530 XXL - XX-Large

\$70.38
Including GST
\$61.20 excluding GST

AP-2530 XXXL - XXX-Large



HI-VIS WELDING JACKET FLAME RETARDANT BODY LEATHER SLEEVES WITH REFLECTIVE TAPE

Light weight (350g) PROBANO® treated welding jacket with chrome leather sleeves, which is cool, comfortable and ideal for medium duty welding applications. High visibility reflective tape makes work more safer. Dielectric and insulated snaps front closure system with FR spatter guard layer. Inside pocket enhance safety and Adjustable snap cuffs. Sewn with Dupont KEVLAR® thread.

\$86.94
Including GST
\$75.60 excluding GST

AP-2730 XXL - XX-Large

\$93.15
Including GST
\$81.00 excluding GST

AP-2730 XXXL - XXX-Large



HEAT PROTECTIVE GLOVE COVER HIGH HEAT REFLECTIVE HANDSHIELD GLOVE COVER

Aluminized layer reflects 95 percent radiant heat. Offers cool comfort and extends use of welding gloves. Double KEVLAR stitched.

Aluminized Front



\$10.73
Including GST
\$9.33 excluding GST

XA-44-3008LB - Leather Back

**TRUSTED BY
WELDERS
NOW ON
CLEARANCE!"**

Aluminized Front



\$11.50
Including GST
\$10.00 excluding GST

XA-44-3009BF - Fibre Glass Back



PIG SKIN TIG WELDING GLOVES

OLD SCHOOL TIG GLOVE

Especially developed and produced for discerning Tig operators. " Reversed Grain Pigskin" guarantees a snug breathable fit with sensitive feel of the filler wire.

XA-10-1003-XL

Tig Welding Gloves X-Large



\$19.93
Including GST
\$17.33 excluding GST

BIG SAVINGS...



PRESTIGIOUS PEARL BISON GLOVES

PREMIUM WELDING GLOVES!

Top-tier comfort, heat resistance, and durability. Featuring a deerskin/cowhide blend, flame-retardant lining, and Kevlar-stitched seams for ultimate protection.

XA-10-2655-L

Prestigious Welding Gloves Large

XA-10-2655-XL

Prestigious Welding Gloves X-Large



\$52.13
Including GST
\$45.33 excluding GST

Either Size Same Price



HEAVY DUTY HEAT REFLECTIVE GLOVES

XA-10-2755-L

Heat Reflective Welding Gloves - Large

XA-10-2755-XL

Heat Reflective Welding Gloves - X-Large

\$42.93
Including GST
\$37.33 excluding GST

Either Size Same Price



GENERAL PURPOSE WORK GLOVES

XA-10-2207-L

General Purpose Work Gloves - Large

XA-10-2755-XL

General Purpose Work Gloves - X-Large

\$6.13
Including GST
\$5.33 excluding GST

Either Size Same Price



ALUMINIZED WELDING GLOVES

XA-10-2385XL

Aluminized Welding Gloves - X-Large

\$45.03
Including GST
\$39.16 excluding GST



HEAVY DUTY PROFESSIONAL WELDING GLOVES

XA-10-2016L-LH

Professional Welding Gloves, Left Hand

XA-10-2016XL

Professional Welding Gloves - X-Large

\$22.60
Including GST
\$19.65 excluding GST

Either Size Same Price



TOUGH GLOVES!



WELDERS CAPS

ULTIMATE PROTECTION & UNMATCHED COMFORT

Code	Description
XA-23-8714HAP	XcelArc Welders Cap Medium, 7-1/4" Ø - Happy Hour
XA-23-8714NAU	XcelArc Welders Cap Medium, 7-1/4" Ø - Nautical
XA-23-8718HAP	XcelArc Welders Cap Small, 7-1/8" Ø - Happy Hour
XA-23-8718NAU	XcelArc Welders Cap Small, 7-1/8" Ø - Nautical
XA-23-8718PAR	XcelArc Welders Cap Small, 7-1/8" Ø - Paradise
XA-23-8738NAU	XcelArc Welders Cap Large, 7-3/8" Ø - Nautical



Happy Hour



Nautical



Paradise

DON'T MISS OUT!

**DURABLE, PROTECTION
DESIGNED FOR WELDERS.**
MESH LINING AND CUSHIONED INSERT

\$5.75

Including GST
\$5.00 excluding GST



WELDERS SKULL RAGS

WITH ALL-DAY COMFORT AND DURABILITY.

Code	Description
XA-23-3604	XcelArc Skull Rag - USA
XA-23-3606	XcelArc Skull Rag - Happy Hour
XA-23-3607	XcelArc Skull Rag - Paradise

**PRICED
TO
MOVE!**



USA



Happy Hour



Paradise

100% PRESHRUNK FR COTTON
- RETAINS PROTECTION
UP TO 50 WASHES
MESH LINING AND CUSHIONED INSERT

Made from 100% preshrunk cotton these flame retardant skull rags are resistant to flame and welding spatter and will retain their flame retardant properties for up to 50 home washings. Includes an athletic mesh lining for comfort, air cushioned insert for sweat absorbency, ties at the back and one size fits all.

\$16.10
Including GST
\$14.00 excluding GST



XA-TR301ACDC - TROLLEY

ROBUST AND VERSATILE BUILT TO

- Accepts water cooler installation
- Solid rear rubber wheels
- Heavy duty castor wheels
- Drawer for spares, leads, etc

**TROLLEY FOR XCELARC
TIG200PXP &
TIG315PXP ACDC**

\$569.25
Including GST
\$495.00 excluding GST
XA-TR301ACDC



OLD STYLE - TROLLEY

ROBUST AND VERSATILE BUILT TO

- Accepts water cooler installation
- Solid rear rubber wheels
- Heavy duty castor wheels
- Drawer for spares, leads, etc

**TROLLEY FOR XCELARC
MIG500SWF
(OLDER STYLE)**

\$535.61
Including GST
\$465.75 excluding GST
XA-TR500SWF



TIG WELDING FOOT CONTROL

ROBUST & SIMPLE DESIGN



The Xcel-Arc TIG Welding Foot Control is a convenient hands-free alternative for use on any TIG machine. This includes amperage control, allowing the welding current to be adjusted remotely from the welding machine during welding. The simple design makes installation and operation of the foot control effortless, and the sturdy metal construction guarantees durability.

CLEARANCE PRICES YOU CAN'T IGNORE!

Code	Description
XA-RFC	XcelArc Remote Foot Control TIG200PXP ACDC, TIG315ACDC
XA-RFC-1	Remote Foot Control for RazorWeld TIG200PRZ DC
XA-RFC-2	Remote Foot Control for Razor TIG200CRZ ACDC, TIG180V ACDC & TIG200VP

\$268.33
Including GST
\$233.33 excluding GST



ARC LEAD ASSEMBLIES

ROBUST & SIMPLE DESIGN

DEALS TOO GOOD TO LAST!

\$75.13
Including GST
\$65.33 excluding GST
AL16-8-1625M

16mm x 8m - 16-25 Male Plug

\$76.67
Including GST
\$66.67 excluding GST
AL16-8-3550M

16mm x 8m - 35-50 Male Plug



\$117.76
Including GST
\$102.40 excluding GST
AL25-8-1625M

25mm x 8m - 16-25 Male Plug

\$119.60
Including GST
\$104.00 excluding GST
AL25-8-3550M

25mm x 8m - 35-50 Male Plug

The Xcel-Arc ARC LEAD ASSEMBLIES consists of an electrode holder and along with their appropriate leads, fully assembled and ready for use. The Xcel-Arc electrode holder is designed to hold electrodes firmly in 45°, 90° or 180° positions, to assist in various types of welding practice. The electrode holder has a heavy-duty, fully insulated handle for high conductivity, and improved cable connections for optimal performance and reliability.



CHIPPING HAMMER

POLISHED STAINLESS STEEL

\$21.47
Including GST
\$18.67 excluding GST
CHSS-L

Hardened steel head for tough slag and spatter removal
Comfortable handle design for vibration dampening and heat resistance.



GOING FAST...



E6013 GENERAL PURPOSE ELECTRODE

General-purpose electrode for structural steelwork, workshop and maintenance welding. Easily operated in positional welding, including vertically-down. Good gap-bridging and smooth arc, well suited for tack-welding due to it's easy arc striking and restriking properties.

CLEARANCE TIME = BARGAIN TIME



\$26.20
Including GST
\$22.79 excluding GST
ESR1120-25

MagmaWeld 6013GP Electrode
2.0mm 2.5kg Cardboard Pkt



ELECTRODE BLISTER PACKS

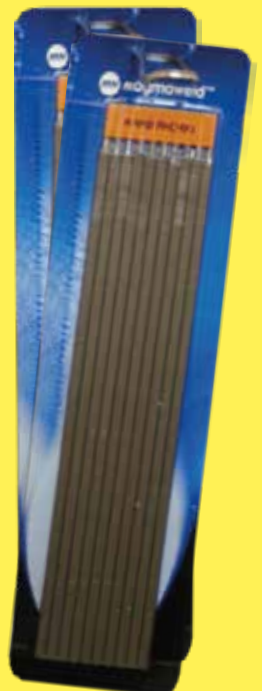
MAGMAWELD Electrodes in convenient handy packs.

\$14.95
Including GST
\$13.00 excluding GST
EH360R-BP

Hard Facing Electrodes 3.2mm x
10pc Blister Pack

\$6.29
Including GST
\$5.47 excluding GST
ESB48-BP

7018-H8 Low Hydrogen
Electrode - Blister Pack



**UNBEATABLE DEALS –
ONLY IN CLEARANCE!**



400A AND 500A WATER COOLED MIG WELDING TORCHES

Rating: 400A CO2 350A mixed gas EN60974-7 @ 60% duty cycle. 0.8 to 1.2mm wires

\$330.63
Including GST
\$287.51 excluding GST
XA401W-3

\$370.30
Including GST
\$322.00 excluding GST
XA401W-4

LAST CHANCE TO GRAB THESE DEALS!

Rating: 500A CO2 450A mixed gas EN60974-7 @ 60% duty cycle. 0.8 to 1.6mm wires

\$348.27
Including GST
\$302.84 excluding GST
XA501W-3

\$396.75
Including GST
\$345.00 excluding GST
XA501W-5



LEATHER WELDING BLANKET FOR MAXIMUM HEAT AND SPATTER RESISTANCE

- Ideal for protecting surfaces, equipment, and work areas.
- High resistance to heat, sparks, and slag.
- Flexible and durable – perfect for heavy-duty welding environments.

Some eyelets may show minor rust due to storage – discounted accordingly.

SHIELD YOUR WORK-SPACE – SAVE BIG ON LEATHER WELDING BLANKETS!



\$90.56
Including GST
\$78.75 excluding GST
XA-LWB1818

RAZORCUT

CUT80RZ

CUT80

80AMP PLASMA CUTTER

- 30mm Clean Cut on Steel
- 35mm Sever Cut on Steel
- CNC Connect Ready
- Pilot Arc Low Frequency Start
- 4T Function for Automatic use
- Compliant to AS/NZ 60974-1

Power Supply	415V - 3Ph
Duty Cycle @ 40°C	40% @ 80A
@ 25°C	80% @ 80A
Rated Output Voltage	112V
Air Flow Draw	7.5cfm
Air Pressure	80psi
Weight	16Kg
Dimensions (mm)	560x220x415



BUILT TO CUT. PRICED TO MOVE.

C/w 6m SC120 Suregrip™ Plasma Torch, Earth Lead and Spares.

\$2,530.00
Including GST
\$2,200.00 excluding GST
XA-CUT80RZ-K



PROFICUT-SERIES H. HEAVY DUTY HAND CUTTING TORCH

FOR USE WITH ACETYLENE / LPG - OXYGEN CUTTING APPLICATIONS



\$383.33
Including GST
\$333.33 excluding GST
716.06135-1.5M

Proficut Torch - Heavy Duty
H-8607N A/PMY x 1.5m

\$406.33
Including GST
\$353.33 excluding GST
716.06135-1.8M

Proficut Torch - Heavy Duty
H-8607N A/PMY x 1.8m

\$437.00
Including GST
\$380.00 excluding GST
716.06135-2M

Proficut Torch - Heavy Duty
H-8607N A/PMY x 2m

LIMITED STOCK. UNLIMITED SAVINGS.



TORNADO FLOW TUBE ASSEMBLY

FLOW TUBE ASSEMBLY FOR ARGON, CO2 AND NITROGEN



\$50.60
Including GST
\$322.00 excluding GST
770.51987



HEAVY DUTY SINGLE STAGE CYLINDER PRESSURE REGULATORS

FOR CUTTING, WELDING, BRAZING & HEATING APPLICATIONS

The TORNADO single stage, spring-loaded pressure regulator is a time and industry proven design that has evolved from more than 100 years of Messer German engineering experience and technology to ensure the accurate control of industrial gases with minimum outlet pressure fluctuations and comparatively high flow rates.



Gas Type - Oxygen
Inlet Pressure - 2900 psi
Outlet Pressure - 145 psi

\$126.50
Including GST
\$110.00 excluding GST
770.51752

Gas Type - Acetylene
Inlet Pressure - 360 psi
Outlet Pressure - 22 psi

\$126.50
Including GST
\$110.00 excluding GST
770.51768



GAS HOSE ASSEMBLIES FOR OXYGEN, ACETYLENE

Twin Line Oxygen
Acetylene Hose Set
5mm I.D x 20m

\$172.50
Including GST
\$150.00 excluding GST
HA20AS



CO2 SHIELDED FLUX CORE WIRE AWS D1.8M:2009 SEISMIC APPROVED

Suitable for Structural & General Fabrication, Transport Engineering, Agriculture Equipment, Heavy Machinery & Marine Engineering

- AWS A5.20 E71T-1C
- Fast Freezing Slag
- All Position Welding
- Smooth Weld Bead
- Smooth Arc Transfer
- ABS Approvals



Code	Description	+GST	INCL
XFC721215	XA E71T-1C CO2 Flux Core Wire 1.2mm x 15kg	\$85.80	\$98.67
XFC721615	XA E71T-1C CO2 Flux Core Wire 1.6mm x 15kg	\$85.80	\$98.67

ER100S-G HIGH TENSILE MIG WIRE CHROME NICKEL MOLYBDENUM ALLOYED

Suitable for Structural Steel, Transport Engineering, Heavy Equipment, Earth Moving Repairs & Fabrication, Crane Repairs & Fabrication. Petrochemical Industry

- High Tensile Strength Welds 690MPa (100,000psi)
- Copper Coated & Precision Layer Wound
- Gas: 75-95% Argon / Balance Co2 or 98% Argon 2%O2



Code	Description	+GST	INCL
XA-100SG1015	ER100S-G HighTensile Mig Wire 1.0mm x 15kg	\$164.00	\$188.60
XA-100SG1215	ER100S-G HighTensile Mig Wire 1.2mm x 15kg	\$136.52	\$157.00

HYPER/MIG 5356 ALUMINIUM MIG WIRE

Suitable for all Aluminium Welding & Fabrication, General Engineering, Transport & Marine Engineering.

- Twice Shaved
- Smooth Feeding
- X-Ray Quality
- Low Fume Factor
- Precision Layer Wound
- International Approvals



Code	Description	+GST	INCL
XA530805	XA5356 x 0.8mm Al Mig Wire x 0.45kg Spool	\$23.04	\$26.50
XA530905	XA5356 x 0.9mm Al Mig Wire x 0.45kg Spool	\$23.04	\$26.50
XA531005	XA5356 x 1.0mm Al Mig Wire x 0.45kg Spool	\$23.04	\$26.50
XA531205	XA5356 x 1.2mm Al Mig Wire x 0.45kg Spool	\$23.04	\$26.50
XA530920	XA5356 x 0.9mm Al Mig Wire x 2.0kg Spool	\$76.96	\$88.50
XA531020	XA5356 x 1.0mm Al Mig Wire x 2.0kg Spool	\$76.96	\$88.50
XA531220	XA5356 x 1.2mm Al Mig Wire x 2.0kg Spool	\$73.91	\$85.00
XA531070	XA5356 x 1.0mm Al Mig Wire x 7.0kg Spool	\$226.09	\$260.00
XA531270	XA5356 x 1.2mm Al Mig Wire x 7.0kg Spool	\$218.26	\$251.00

HYPER/CORE GASLESS MIG WIRE

XA HYPERCORE™ E71T-GS is for single pass fillet and lap welding on galvanized or carbon steel as thin as 1.2mm without burn-through.

XA HYPERCORE™ E71T-11 all position general purpose gasless wire for single pass & limited multiple pass welds, ideal for mild & galvanised steel up to 12mm material thickness.



Code	Description	+GST	INCL
XA-E71TGS0845	XcelArc HYPERCORE E71T-GS Gasless Wire 0.8mm x 4.5kg Spool	\$93.00	\$106.95
XA-E71T110945	XcelArc HYPERCORE E71T-11 Gasless Wire 0.9mm x 4.5kg Spool	\$89.00	\$102.35
XA-E71T111250	XcelArc HYPERCORE E71T-11 Gasless Wire 1.2mm x 5.0kg	\$77.00	\$88.55
XA-E71T111215	XcelArc HYPERCORE E71T-11 Gasless Wire 1.2mm x 15.0kg	\$300.00	\$345.00

HYPER/MIG STAINLESS MIG WIRE

Xcel-Arc 316LSi Stainless Steel MIG wire is for the MIG Welding of 316 and 316L Type Stainless Steels and principally for welding molybdenum-bearing austenitic materials containing maximum 0.03% carbon. The 0.65-1.20% silicon content improves wetting behaviour in the gas shielded welding process.



Code	Description	+GST	INCL
XA316L0650	XcelArc 316LSi x 0.6mm Mig Wire x 5kg	\$221.74	\$255.00
XA316L0850	XcelArc 316LSi x 0.8mm Mig Wire x 5kg	\$215.65	\$248.00
XA316L0950	XcelArc 316LSi x 0.9mm Mig Wire x 5kg	\$215.65	\$248.00
XA316L08125	XcelArc 316LSi x 0.8mm Mig Wire x 12.5kg	\$535.65	\$616.00
XA316L09125	XcelArc 316LSi x 0.9mm Mig Wire x 12.5kg	\$533.91	\$614.00
XA316L10125	XcelArc 316LSi x 1.0mm Mig Wire x 12.5kg	\$531.30	\$611.00
XA316L12125	XcelArc 316LSi x 1.2mm Mig Wire x 12.5kg	\$467.83	\$538.00

MAGMAWELD ESR11- GENERAL PURPOSE (G.P) ELECTRODE

For structural steelwork, workshop & general maintenance welding. All positional welding with good gap-bridging, smooth arc, easy restriking properties. Welds are smooth, slightly concave and blend into the base metal without undercutting. Suitable for welding galvanized steel, primer painted and slightly rusted components.

AWS/ASME SFA 5.1 E6013

Packaged in Convenient 2.5kg
& 5kg Recylable Plastic Cannister



Code	Description	+GST	INCL
ESR1125-25P	ESR11 Electrode 2.5mm 2.5kg Plastic Cannister	\$36.03	\$41.43
ESR1125-50P	ESR11 Electrode 2.5mm 5.0kg Plastic Cannister	\$59.26	\$68.15
ESR1132-25P	ESR11 Electrode 3.2mm 2.5kg Plastic Cannister	\$34.80	\$40.02
ESR1132-50P	ESR11 Electrode 3.2mm 5.0kg Plastic Cannister	\$64.02	\$73.62



HEAVY DUTY EXTENSION LEADS IDEAL FOR INVERTER WELDING MACHINES

HEAVY DUTY RUBBER SHEATHED CABLE

- Prevents Damaging Voltage Drop
- IP66 Water Proof Plug & Socket
- 2.5mm Copper Core Wire
- AS/NZ Standards Approved

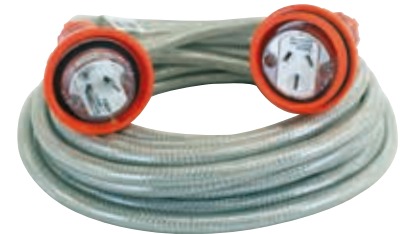


Code	Description	+GST	INCL
XA-REL15A-10M	Xcel-Arc Rubber 10m Extension Lead	\$107.78	\$123.95
XA-REL15A-15M	Xcel-Arc Rubber 15m Extension Lead	\$134.74	\$154.95
XA-REL15A-20M	Xcel-Arc Rubber 20m Extension Lead	\$159.13	\$183.00

BRAIDED FOR MAXIMUM HEAVY DUTY ROBUST AND IDEAL FOR CONSTRUCTION SITES

BRAIDED DOUBLE SHEATHED CABLE

- Prevents Damaging Voltage Drop
- Crush and Cut Resistant
- IP66 Water Proof Plug & Socket
- 2.5mm Copper Core Wire
- AS/NZ Standards Approved



Code	Description	+GST	INCL
XA-BEL15A-10M	Xcel-Arc Braided 10m Extension Lead	\$115.65	\$133.00
XA-BEL15A-15M	Xcel-Arc Braided 15m Extension Lead	\$154.78	\$178.00



3PHASE ROBUST EXTENSION LEADS VERSATILE LENGTH OPTIONS FOR EVERY NEED

Explore Rubber 3Phase Extension Leads in 10m, 20m, and 30m. Equipped with durable 32amp plugs and sockets for demanding settings.

NEW!

Thickness 4x6 mm²



Code	Description	+GST	INCL
XA-REL3PH32A-10M	10m Extension Lead, 32amp Plug & Socket	\$256.52	\$295.00
XA-REL3PH32A-20M	20m Extension Lead, 32amp Plug & Socket	\$424.78	\$488.50

RAZORCUT CUT45CNC

CUT45CNC 45AMP PLASMA CUTTER CLEAR VISION TECHNOLOGY

- 16mm Clean Cut on Steel
- 25mm Sever Cut on Steel
- CNC Connectivity
- PFC - Power Factor Correction
- Pilot Arc Low Frequency Start
- 4T Function for Automatic use
- Ideal for cutting steel, stainless, copper, cast iron & aluminium
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	25% @ 45A
@ 25°C	60% @ 30A
Rated Input Power	5.3KVA
Air Flow Draw	6.7cfm
Air Pressure	75psi
Weight	10Kg
Dimensions (mm)	546x166x341

C/w 6m SC80 Suregrip™ Plasma Torch, Earth Lead and Spares.



\$2,246.50
Including GST

\$1,953.48 excluding GST
XA-RZCUT45CNC-K

RAZORWELD

MULTI195MAX 195AMP MIG/TIG/MMA 3 IN 1 MULTI PROCESS WELDER

- 10A Plug
- MIG, TIG, MMA
- 4" LCD Screen
- Power Factor Correction (PFC)
- Job Memory
- IP21 Rating
- Dual Gas Input
- Smart Fan
- Foot Control Ready
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1ph
Duty Cycle @ 40°C MIG	15% @ 195A, 60% @ 98A
Current Range MIG	25 - 195A
Duty Cycle @ 40°C TIG	30% @ 195A, 60% @ 138A
Current Range TIG	5-195A
Duty Cycle @ 40°C MMA	15% @ 195A, 60% @ 98A
Current Range MMA	5-195A
Min Generator Power	8.5kVa
Dimensions	470x190x350mm
Weight	11.8kg

C/w XA M22 MIG Torch x 3m 250A, 4m XA17 TIG Flex Head Torch, Arc Set x 4m, Twin Gauge Argon Regulator



\$1,656.00
Including GST

\$1,440.00 excluding GST
XA-MIG195RZMTS-K

RAZORCUT

CUT80 80AMP PLASMA CUTTER

- 30mm Clean Cut on Steel
- 35mm Sever Cut on Steel
- CNC Connect Ready
- Pilot Arc Low
- 4T Function for Automatic use
- Compliant to AS/NZ 60974-1

Power Supply	415V - 3Ph
Duty Cycle @ 40°C	40% @ 80A
@ 25°C	100% @ 51A
Air Flow Draw	7.5cfm
Air Pressure	75psi
Weight	22Kg
Dimensions (mm)	626x230x416

C/w 6m SC120 Suregrip™ Plasma Torch, Earth Lead and Spares.



CUT80

BRAND NEW MODEL



\$2,836.67
Including GST

\$2,466.67 excluding GST
XA-RZCUT80-K

AIR COMPRESSOR

CUT80 AIR COMPRESSOR

Our new RAZOR CUT 80 Air Compressor is designed to perfectly fit the New RAZOR CUT 80

- Sleek and compact, ideal for when space is limited
- Ultimate portability with the small and lightweight build

Rated Input Current	3.7A
Rated Air Pressure	0.25Mpa
Rotation Speed	2800 @ 0.3MPa
Rated Input Power	780
Maximum Pressure	0.4Mpa
Insulation Class	B
Weight	7.5Kg
Dimensions (LxWxH)	463 x 187 x 236mm



\$621.00
Including GST

\$540.00 excluding GST
XA-RZAC80

RAZORCUT

CUT120 120AMP PLASMA CUTTER MADE FOR THE PROFESSIONAL NEEDING MAXIMUM POWER FROM A PORTABLE MACHINE

- 120 Amp @ 35% Duty Cycle - 415V
- 45mm Clean Cut on Steel
- 60mm Sever Cut on Steel
- Digital Screen
- CNC Connect Ready
- Pilot Arc Low Frequency Start
- 4T Function for Automatic use
- Compliant to AS/NZ 60974-1

Power Supply	415V - 3Ph
Duty Cycle @ 40°C	60% @ 120A
Current Range	20-120A
No Load Voltage	420V
Air Flow Draw	7.0cfm
Air Pressure	75psi
Weight	24Kg
Dimensions (mm)	560x220x415

C/w 6m SC120 Suregrip™ Plasma Torch, Earth Lead and Spares.



DIGITAL LCD SCREEN



\$5,684.00
Including GST

\$4,942.61 excluding GST
XA-CUT120RZ-K

RAZORWELD

MULTI230AC/DC 230AMP AC/DC MIG/MMA 4 IN 1 MULTI PROCESS WELDER

- True 4 IN 1 Multiprocess
- MIG, AC/DC TIG, MMA
- 5" LCD Screen
- Power Factor Correction
- 100+ Synergic Programs
- Job Memory
- Dual Gas Input
- Geared Wire Drive
- Smart Fan
- Generator Compatible
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1ph
Duty Cycle @ 40°C	25% @ 230A
Duty Cycle @ 25°C	60% @ 230A
Current Range MIG	25 - 230A
Current Range TIG	10 - 200A
Current Range MMA	10 - 200A
Min Generator Power	10kVa
Dimensions	660x210x330mm
Weight	20kg

C/w XA M22 MIG Torch x 3m 250A, ARC 4m T3FX TIG Torch + Spares, Arc Set x 4m, Twin Gauge Argon Regulator



\$3,125.00
Including GST

\$2,717.39 excluding GST
XA-MIG230RZMTS-K

RAZORWELD**mig220RZ****MIG220****220AMP DC MIG/TIG/MMA**

- HD Backlit Interface
- Synergic MIG Control
- Gas & Gasless MIG
- Geared Wire Drive
- DC Lift Arc TIG
- Advanced MMA Features
- Optional Remote Control
- Smart Fan
- Spool Gun Ready
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	15% @ 220A 60% @ 110A
Current Range MIG	30 - 220A
Current Range TIG	5 - 220A
Current Range MMA	20 - 180A
Weight	15.1Kg
Dimensions (mm)	560x220x400



\$1,880.00
Including GST

\$1,634.78 excluding GST
XA-RZMIG220-K

C/w 3m MIG Torch, Arc Set x 4m,
Twin Gauge Argon Regulator Tig Torch is Optional and Extra

RAZORWELD**mig250****MIG250PFC****250AMP DC MIG/TIG/MMA**

- HD Backlit Interface
- Synergic MIG Control
- Gas & Gasless MIG & 15Kg Spool Capacity
- Power Factor Correction (PFC)
- Spool Gun Ready
- 4 Geared Wire Drive
- Trigger Controlled DC Lift Arc TIG
- Advanced MMA Features
- Smart Fan
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	60% @ 144A
Current Range MIG	30 - 250A
Current Range TIG	5 - 250A
Current Range MMA	20 - 220A
Weight	25.5Kg
Dimensions (mm)	700x280x511



\$2,861.00
Including GST

\$2,487.83 excluding GST
XA-RZMIG250PFC-K

C/w 4m M240 Digital MIG Torch, Arc Set x 4m,
Twin Gauge Argon Regulator
Tig Torch is Optional and Extra

RAZORWELD**mig250W****MIG250WPFC****250AMP DC MIG/TIG/MMA**

- HD Backlit Interface
- Synergic MIG Control
- Gas & Gasless MIG
- Power Factor Correction (PFC)
- Spool Gun/ Push-Pull Gun Ready
- 4 Geared Wire Drive
- DC Lift Arc TIG
- Advanced MMA Features
- Smart Fan
- Foot Control Ready
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	20% @ 250A, 60% @ 144A
Current Range MIG	30 - 250A
Current Range TIG	5 - 250A
Current Range MMA	20 - 220A
Weight	41.3Kg
Dimensions (mm)	900x480x760



\$3,073.50
Including GST

\$2,672.61 excluding GST
XA-RZMIG250WPFC-K

C/w 4m M240 Digital MIG Torch, Arc Set x 4m,
Twin Gauge Argon Regulator, Tig Torch is Optional and Extra

RAZORWELD mig350SWF**MIG350RZSWF****350AMP DC MIG/TIG/MMA**

- Heavy Duty Industrial 3-Phase
- New Arc Air Gouging Function
- Integrated Water-Cooler Ready
- Digital Controls
- Push Pull & Spool Gun Ready
- 10m Interconnecting Cables
- MIG Inductance Control
- MIG Burn Back Control
- MIG Crater Current Control
- Approved to AS/NZ 60974-1

Power Supply	415V - 3Ph
Duty Cycle @ 40°C	40% @ 350A
@ 25°C	70% @ 350A
Current Range MIG	50 - 350A
Current Range MMA	20 - 350A
Rated Power	12.8 KVA

C/w 4m XA36 Suregrip™ Mig Torch,
Arc Set x 4m, Twin Gauge Argon Regulator
Tig Torch is Optional and Extra



\$6,915.00
Including GST

\$6,013.04 excluding GST
XA-MIG350RZSWF-K

RAZORWELD mig500SWF**MIG500RZSWF****500AMP DC MIG/TIG/MMA INDUSTRIAL WORKHORSE****THE BEAST!**

- Heavy Duty Industrial 3-Phase
- New Arc Air Gouging Function
- Integrated Water-Cooler Ready
- Digital Controls
- Push Pull & Spool Gun Ready
- 10m Interconnecting Cables
- MIG Inductance Control
- MIG Burn Back Control
- MIG Crater Current Control
- Approved to AS/NZ 60974-1

Power Supply	415V - 3Ph
Duty Cycle @ 40°C	60% @ 500A
@ 25°C	80% @ 500A
Current Range MIG	50 - 500A
Current Range TIG-MMA	20 - 350A
Rated Power	24.7 KVA

C/w 4m XA38 Suregrip™ Mig Torch,
Arc Set x 4m, Twin Gauge Argon Regulator
Tig Torch is Optional and Extra



\$7,603.50
Including GST

\$6,611.74 excluding GST
XA-MIG500RZSWF-K

VIPER SYNERGIC MIG135

135AMP MIG/TIG/MMA WELDER SINGLE KNOB MIG CONTROL

- Multi-process MIG, TIG, MMA (Stick)
- MIG Gas, Gasless capability
- 1Kg Spool Size
- Automatic Burn Back
- DC Lift Arc TIG
- Light Weight 5.2kg
- Certified & Approved to AS/NZS 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	15% @ 135A
@ 25°C	40% @ 135A
Efficiency	8.4A
Current Range MIG	40 - 135A
Current Range TIG	20 - 120A
Current Range MMA	20 - 120A
Rated Power	8.0 kVA



\$632.50
Including GST

\$550.00 excluding GST
XA-MIG135V-K

Supplied with Fixed Mig Torch, Earth Lead, Drive Roll Set,
1kg Spool Gasless Wire.

VIPER SYNERGIC MIG165

165AMP DC MIG/TIG/MMA

- MIG Gas/Gasless Capability
- Synergic & Manual MIG
- MIG Inductance Control
- 2T/4T Trigger Control
- DC TIG - Lift Arc
- 5kg Spool Capacity
- Euro Torch Connection
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	10% @ 165A MIG
Duty Cycle @ 25°C	25% @ 165A MIG
Current Range MIG	30 - 165A
Current Range MMA	20 - 140A
Current Range TIG	20 - 160A
Dimensions (mm)	500x210x385
Weight	10.0kg



\$935.50
Including GST

\$813.48 excluding GST
XA-MIG165V-K

C/w M15 Series Mig Torch, Arc Set x 3m,
Twin Gauge Argon Regulator
Tig Torch is Optional and Extra

VIPER MIG185

185AMP DC MIG/TIG/MMA

- Modern IGBT Inverter Technology
- MIG Gas/Gasless Capability
- Wire Inch / Burn Back Control
- Welds Excellent with CO₂ Gas
- 5kg Spool Capacity
- Euro Torch Connection
- MMA Electrode Hot Start
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	10% @ 180A
@ 25°C	25% @ 180A
Current Range MIG	30 - 180A
Current Range MMA	10 - 160A
Rated Power	7.1 KVA
Efficiency	9.8 Amps
Dimensions (mm)	553x214x388
Weight	12.0kg



\$1,321.50
Including GST

\$1,149.13 excluding GST
XA-MIG185V-K

C/w M15 Series Mig Torch, Arc Set x 3m,
Twin Gauge Argon Regulator
Tig Torch is Optional and Extra

VIPER CUT30MKII

30AMP PLASMA CUTTER LONG LIFE CONSUMABLES

- Modern IGBT Technology
- Pilot Arc Non Contact Start
- Contact Start Capable
- Drag Cutting Capable
- High Quality Surecut SC40 Torch
- Pre-set Air with Auto Drain
- Generator Compatible

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	15% @ 30A
Current Range	20 - 30A
Rated Input	7.5 kVA
Rated Output	92V
Clean Cutting	10mm Steel
Sever Cutting	12mm Steel
Air Flow Draw	170 (L/min)
Air Pressure	70-87 psi
Dimensions (mm)	534x166x343
Weight	8.5kg
Certification Approval	AS/NZ 60974-1



\$1,120.00
Including GST

\$973.91 excluding GST
XA-CUT30VMK2-K

C/w SureCut™ SC40 Plasma Torch x 4m &
Earth Lead x 3m

VIPER TIG200P

200AMP DC PULSE TIG

- Modern IGBT Inverter Technology
- DC TIG HF Arc Ignition
- Pulse Control 0.2~200Hz
- 2T/4T Trigger
- Post Gas Flow Control
- Remote Amp Control from Torch
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	30% @ 200A
@ 25°C	60% @ 200A
Current Range TIG	10 - 200A
Current Range MMA	10 - 160A
Rated Power	8.0 KVA
Dimensions (mm)	420x160x330
Weight	7.5kg



\$1,260.00
Including GST

\$1,095.65 excluding GST
XA-TIG200VP-K

C/w 8m XA17FX Suregrip™ Series Tig Torch with
Remote Amp Control, Arc Set x 4m, Argon Flow Regulator

VIPER TIG180AC/DC MK II

180AMP AC/DC TIG/MMA FULL DIGITAL CONTROL FUNCTIONS

- HF Arc Start
- 2/4T Trigger Function
- AC Square Wave
- AC Balance & Frequency Control
- Full Digital Pulse Functionality
- Remote Amperage Capable
- MMA with VRD
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	15% @ 180A
@ 25°C	40% @ 180A
Current Range TIG	5 - 180A
Current Range MMA	10 - 130A
Rated Power	5.2 KVA
Efficiency	8.9 Amps
Dimensions (mm)	480x166x344
Weight	11.0kg



\$2,329.50
Including GST

\$2,025.65 excluding GST
XA-TIG180VACDCMK2-T2

C/w ARC T2FX x 4m Flexi-Neck TIG Torch,
Arc Set x 4m, Argon Flow Regulator

VIPER ARC140 140AMP DC MMA WELDER

- Modern IGBT Inverter Technology
- 10 Amp 240V Power Supply
- MMA Hot Start Electrode
- MMA Arc Force
- Generator Compatible
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	15% @ 140A
@ 25°C	40% @ 140A
Current Range	20 - 140A
Rated Power	6.5 KVA
I _{eff}	10 Amps
Dimensions (mm)	295x135x270
Weight	3.8kg



\$341.50
Including GST
\$296.96 excluding GST
XA-VA140

C/w 2.5m Arc Lead Set

VIPER ARC160 160AMP DC MMA WELDER

- Modern IGBT Inverter Technology
- MMA Hot Start Electrode
- MMA Arc Force
- Generator Compatible
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	15% @ 160A
@ 25°C	40% @ 160A
Current Range	20 - 160A
Rated Power	8.0 KVA
I _{eff}	12.5 Amps
Dimensions (mm)	295x135x270
Weight	4.0kg



\$355.00
Including GST
\$308.69 excluding GST
XA-VA160

C/w 2.5m Arc Lead Set

MACHINE TROLLEY INVERTER WELDERS

- Universal design with cylinder tray
- Easy to assemble kitset
- Heavy gauge metal
- Solid rubber rear wheels
- Good quality front wheel castors
- Top Tray 500 x 300mm
- Size: 700 x 300 x 775mm

\$115.00
Including GST
\$100.00 excluding GST
XA-TR165-190



MACHINE TROLLEY SLIDING DRAWERS

- Ideal for small inverter welders
- Solid design with cylinder rack
- Easy to assemble flat pack kitset
- Solid rubber rear wheels
- Quality front wheel castors
- Multi-positional front handle
- Top Tray 520 x 280mm
- Size: 710 x 370 x 845mm

\$249.00
Including GST
\$216.52 excluding GST
XA-TRD



PROBAN WELDING JACKET PROBAN TREATED COTTON

Xcel-Arc Black-Series Welding Jackets are comfortable and designed for use in tough conditions. The lightweight Proban® treated cotton body and sleeves provide great manoeuvrability, while the use of Kevlar® thread enhances the jackets durability.

- PROBAN® Treated Flame-Retardant Cotton Body
- Kevlar® Stitching
- Great manoeuvrability
- High Quality, Low Cost
- Kiwi Sizing: M, L, XL, XXL & XXXL

XA-BPJ-M	Medium
XA-BPJ-L	Large
XA-BPJ-XL	X-Large
XA-BPJ-XXL	XX-Large
XA-BPJ-XXXL	XXX-Large

\$83.00
Including GST
\$72.17 excluding GST



BLACK WELDING JACKET PROBAN TREATED COTTON BODY LEATHER SLEEVES

Xcel-Arc Black-Series Welding Jackets are comfortable and designed for extended use under tough conditions. Full leather sleeves provide protection against spatter, while the use of Kevlar® thread enhances the jackets durability.

- PROBAN® Treated Flame-Retardant Cotton Body
- Premium Cowhide Leather Sleeves
- Kevlar® Stitching
- Great manoeuvrability
- Kiwi Sizing: M, L, XL, XXL, XXXL

XA-BLPJ-M	Medium
XA-BLPJ-L	Large
XA-BLPJ-XL	X-Large
XA-BLPJ-XXL	XX-Large
XA-BLPJ-XXXL	XXX-Large

\$118.00
Including GST
\$102.61 excluding GST



WELDING APRON COWHIDE LEATHER

Xcel-Arc Black Series Leather Welding Aprons are made from highly durable and pliable split cowhide. Genuine Kevlar® thread is used in all stitching, providing high strength and durability. A unique cross over strap design includes easily adjustable straps. Available in black and one size fits all at 107cm in length.

Extra Long 107cm Length
One Size Fits All

XA-BLA Black Leather Welding Apron 107cm Length

\$97.00
Including GST
\$84.35 excluding GST





TOXIC

PROVEN RELIABILITY BOLD GRAPHICS

- MIG/MMA/TIG Compatible
- 2 Arc Sensors
- Grind Mode (External)
- Variable Shade 9~13 (External)
- Sensitivity & Delay Controls
- Battery & Solar Powered
- Switching Speed 0.08 m/s
- Mag Lens Holder
- Classification 1/1/1/2
- Certified AS/NZS 1338.1

TOXIC

\$138.00
Including GST
\$120.00 excluding GST

AS6000F

BEST SELLER WIDE VIEW 100 x 60mm

- MIG/MMA/TIG Compatible
- 4 Arc Sensors
- Grind Mode
- Variable Shade 9~13
- Sensitivity & Delay Controls
- Battery & Solar Powered
- Switching Speed 0.08 m/s
- Mag Lens Holder
- Classification 1/1/1/2
- Certified AS/NZS 1338.1

AS6000F

\$199.00
Including GST
\$173.04 excluding GST

CHAOS

EXTERNAL SHADE ADJUSTMENT LARGE VIEW AREA 100 x 60mm

- MIG/MMA/TIG Compatible
- Wide 100 x 60mm Viewing Area
- Variable Shade 9~13
- Sensitivity & Delay Controls
- Comfort Headgear
- Analogue Controls
- Replaceable Batteries
- Four Independent Sensors
- Grind Mode Function
- Classification 1/1/1/2
- Compliant to AS/NZS 1338.1

CHAOS

\$206.00
Including GST
\$179.13 excluding GST

AS8000D

EXTERNAL GRIND BUTTON WITH LARGE VIEWING AREA

- MIG/MMA/TIG Compatible
- 100 x 83.4mm Viewing Area
- Variable Shade 5~9 / 9~13
- 4 Point Harness
- Comfort Headgear
- 3 Memory States
- Back-up Battery
- 4 Arc Sensors
- External Grind Button
- Classification 1/1/1/1
- Compliant to AS/NZS 1338.1

AS8000D

\$343.00
Including GST
\$298.26 excluding GST

AS9000D

WITH LARGEST VIEWING AREA AND EXTERNAL CONTROLS

- MIG/MMA/TIG Compatible
- 1/1/1/1 Classification
- Larger View Area 102.5x102.5mm
- Auto Shade Select | 3.0 Light State
- 5 Arc Sensors
- External Grind Button
- 5~9 / 9~13 Shade Control
- 4 Point Harness | Back-up Battery
- Standards
AS/NZS 1337.1 B (High Impact)
AS/NZS 1338.1 (Auto-Darkening)

AS9000D

\$457.00
Including GST
\$397.39 excluding GST

“ Want to know more?” Visit www.xcelarc.nz or contact your nearest Xcel-Arc and Razorweld stockist today!



Special pricing valid until 30th November, 2025

RAZORWELD

RAZORCUT

**GEORGE HENRY
& CO.LTD.**

**ABRASIVES, ENGINEERING & WELDING SUPPLIES
HAND TOOLS & POWER TOOLS**

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AND PROUD OF IT!**